

CONVERSION CHART

MILLIMETERS • DECIMALS • FRACTIONS

MM	Decimals	Fractions	MM	Decimals	Fractions	MM	Decimals	Fractions	MM	Decimals	Fractions	MM	Decimals	Fractions
0.1	.0039		5.2	.2047		10.319	.4063	13/32	15.5	.6102		20.638	.8125	13/16
0.2	.0079		5.3	.2087		10.4	.4094		15.6	.6142		20.7	.8150	
0.3	.0118		5.4	.2126		10.5	.4134		15.7	.6181		20.8	.8189	
0.397	.0156	1/64	5.5	.2165		10.6	.4173		15.8	.6220		20.9	.8228	
0.4	.0157		5.556	.2188	7/32	10.7	.4213		15.875	.6250	5/8	21.0	.8268	
0.5	.0197		5.6	.2205		10.716	.4219	27/64	15.9	.6260		21.034	.8281	53/64
0.6	.0236		5.7	.2244		10.8	.4252		16.0	.6299		21.1	.8307	
0.7	.0276		5.8	.2283		10.9	.4291		16.1	.6339		21.2	.8346	
0.794	.0313	1/32	5.9	.2323		11.0	.4331		16.2	.6378		21.3	.8386	
0.8	.0315		5.953	.2344	15/64	11.1	.4370		16.272	.6406	41/64	21.4	.8425	
0.9	.0354		6.0	.2362		11.113	.4375	7/16	16.3	.6417		21.431	.8438	27/32
1.0	.0394		6.1	.2402		11.2	.4409		16.4	.6457		21.5	.8465	
1.1	.0433		6.2	.2441		11.3	.4449		16.5	.6496		21.6	.8504	
1.191	.0469	3/64	6.3	.2480		11.4	.4488		16.6	.6535		21.7	.8543	
1.2	.0472		6.350	.2500	1/4	11.5	.4528		16.669	.6563	21/32	21.8	.8583	
1.3	.0512		6.4	.2520		11.509	.4531	29/64	16.7	.6575		21.828	.8594	55/64
1.4	.0551		6.5	.2559		11.6	.4567		16.8	.6614		21.9	.8622	
1.5	.0591		6.6	.2598		11.7	.4606		16.9	.6654		22.0	.8661	
1.588	.0625	1/16	6.7	.2638		11.8	.4646		17.0	.6693		22.1	.8701	
1.6	.0630		6.747	.2656	17/64	11.9	.4685		17.066	.6719	43/64	22.2	.8740	
1.7	.0669		6.8	.2677		11.906	.4688	15/32	17.1	.6732		22.225	.8750	7/8
1.8	.0709		6.9	.2717		12.0	.4724		17.2	.6772		22.3	.8780	
1.9	.0748		7.0	.2756		12.1	.4764		17.3	.6811		22.4	.8819	
1.984	.0781	5/64	7.1	.2795		12.2	.4803		17.4	.6850		22.5	.8858	
2.0	.0787		7.144	.2813	9/32	12.3	.4843		17.463	.6875	11/16	22.6	.8898	
2.1	.0827		7.2	.2835		12.303	.4844	31/64	17.5	.6890		22.622	.8906	57/64
2.2	.0866		7.3	.2874		12.4	.4882		17.6	.6929		22.7	.8937	
2.3	.0906		7.4	.2913		12.5	.4921		17.7	.6968		22.8	.8976	
2.381	.0938	3/32	7.5	.2953		12.6	.4961		17.8	.7008		22.9	.9016	
2.4	.0945		7.541	.2969	19/64	12.700	.5000	1/2	17.859	.7031	45/64	23.0	.9055	
2.5	.0984		7.6	.2992		12.8	.5039		17.9	.7047		23.019	.9063	29/32
2.6	.1024		7.7	.3031		12.9	.5079		18.0	.7087		23.1	.9094	
2.7	.1063		7.8	.3071		13.0	.5118		18.1	.7126		23.2	.9134	
2.778	.1094	7/64	7.9	.3110		13.097	.5156	33/64	18.2	.7165		23.3	.9173	
2.8	.1102		7.938	.3125	5/16	13.1	.5157		18.256	.7188	23/32	23.4	.9213	
2.9	.1142		8.0	.3150		13.2	.5197		18.3	.7205		23.416	.9219	59/64
3.0	.1181		8.1	.3189		13.3	.5236		18.4	.7244		23.5	.9252	
3.1	.1220		8.2	.3228		13.4	.5276		18.5	.7283		23.6	.9291	
3.175	.1250	1/8	8.3	.3268		13.494	.5313	17/32	18.6	.7323		23.7	.9331	
3.2	.1260		8.334	.3281	21/64	13.5	.5315		18.653	.7344	47/64	23.8	.9370	
3.3	.1299		8.4	.3307		13.6	.5354		18.7	.7362		23.813	.9375	15/16
3.4	.1339		8.5	.3346		13.7	.5394		18.8	.7402		23.9	.9409	
3.5	.1378		8.6	.3386		13.8	.5433		18.9	.7441		24.0	.9449	
3.572	.1406	9/64	8.7	.3425		13.891	.5469	35/64	19.0	.7480		24.1	.9488	
3.6	.1417		8.731	.3438	11/32	13.9	.5472		19.050	.7500	3/4	24.2	.9528	
3.7	.1457		8.8	.3465		14.0	.5512		19.1	.7520		24.209	.9531	61/64
3.8	.1496		8.9	.3504		14.1	.5551		19.2	.7559		24.3	.9567	
3.9	.1535		9.0	.3543		14.2	.5591		19.3	.7598		24.4	.9606	
3.969	.1563	5/32	9.1	.3583		14.288	.5625	9/16	19.4	.7638		24.5	.9646	
4.0	.1575		9.128	.3594	23/64	14.3	.5630		19.447	.7656	49/64	24.6	.9685	
4.1	.1614		9.2	.3622		14.4	.5669		19.5	.7677		24.606	.9688	31/32
4.2	.1654		9.3	.3661		14.5	.5709		19.6	.7717		24.7	.9724	
4.3	.1693		9.4	.3701		14.6	.5748		19.7	.7756		24.8	.9764	
4.366	.1719	11/64	9.5	.3740		14.684	.5781	37/64	19.8	.7795		24.9	.9803	
4.4	.1732		9.525	.3750	3/8	14.7	.5787		19.844	.7813	25/32	25.0	.9843	
4.5	.1772		9.6	.3780		14.8	.5827		19.9	.7835		25.003	.9844	63/64
4.6	.1811		9.7	.3819		14.9	.5866		20.0	.7874		25.1	.9882	
4.7	.1850		9.8	.3858		15.0	.5906		20.1	.7913		25.2	.9921	
4.763	.1875	3/16	9.9	.3898		15.081	.5938	19/32	20.2	.7953		25.3	.9961	
4.8	.1890		9.922	.3906	25/64	15.1	.5945		20.241	.7969	51/64	25.400	1.0000	1
4.9	.1929		10.0	.3937		15.2	.5984		20.3	.7992				
5.0	.1969		10.1	.3976		15.3	.6024		20.4	.8031				
5.1	.2008		10.2	.4016		15.4	.6063		20.5	.8071				
5.159	.2031	13/64	10.3	.4055		15.478	.6094	39/64	20.6	.8110				

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DRILL SIZE DIAMETER TABLE

Diameter	Drill Size	Diameter	Drill Size	Diameter	Drill Size	Diameter	Drill Size
.0135	80	.0935	42	.2031	13/64	.4040	Y
.0145	79	.0938	3/32	.2040	6	.4062	13/32
.0156	1/64	.0960	41	.2055	5	.4130	Z
.0160	78	.0980	40	.2090	4	.4219	27/64
.0180	77	.0995	39	.2130	3	.4375	7/16
.0200	76	.1015	38	.2188	7/32	.4531	29/64
.0210	75	.1040	37	.2210	2	.4688	15/32
.0225	74	.1065	36	.2280	1	.4844	31/64
.0240	73	.1094	7/64	.2340	A	.5000	1/2
.0250	72	.1100	35	.2344	15/64	.5156	33/64
.0260	71	.1110	34	.2380	B	.5312	17/32
.0280	70	.1130	33	.2420	C	.5469	35/64
.0292	69	.1160	32	.2460	D	.5625	9/16
.0310	68	.1200	31	.2500	1/4	.5781	37/64
.0312	1/32	.1250	1/8	.2500	E	.5938	19/32
.0320	67	.1285	30	.2570	F	.6094	39/64
.0330	66	.1360	29	.2610	G	.6250	5/8
.0350	65	.1405	28	.2656	17/64	.6406	41/64
.0360	64	.1406	9/64	.2660	H	.6562	21/32
.0370	63	.1440	27	.2720	I	.6719	43/64
.0380	62	.1470	26	.2770	J	.6875	11/16
.0390	61	.1495	25	.2810	K	.7031	45/64
.0400	60	.1520	24	.2812	9/32	.7188	23/32
.0410	59	.1540	23	.2900	L	.7344	47/64
.0420	58	.1562	5/32	.2950	M	.7500	3/4
.0430	57	.1570	22	.2969	19/64	.7656	49/64
.0465	56	.1590	21	.3020	N	.7812	25/32
.0469	3/64	.1610	20	.3125	5/16	.7969	51/64
.0520	55	.1660	19	.3160	O	.8120	13/16
.0550	54	.1695	18	.3230	P	.8281	53/64
.0595	53	.1719	11/64	.3281	21/64	.8438	27/32
.0625	1/16	.1730	17	.3320	Q	.8594	55/64
.0635	52	.1770	16	.3390	R	.8750	7/8
.0670	51	.1800	15	.3438	11/32	.8906	57/64
.0700	50	.1820	14	.3480	S	.9062	29/32
.0730	49	.1850	13	.3580	T	.9219	59/64
.0760	48	.1875	3/16	.3594	23/64	.9375	15/16
.0781	5/64	.1890	12	.3680	U	.9531	61/64
.0785	47	.1910	11	.3750	3/8	.9688	31/32
.0810	46	.1935	10	.3770	V	.9844	63/64
.0820	45	.1960	9	.3860	W	1.0000	1/1
.0860	44	.1990	8	.3906	25/64		
.0890	43	.2010	7	.3970	X		

SCREW/STUD CLEARANCE HOLE TABLE

Screw/Stud Size	Screw/Stud Dia. Max.	Recommended Clearance Hole Dia.
0	.060	.067
1	.073	.078
2	.086	.093
3	.099	.105
4	.112	.120
5	.125	.130
6	.138	.144
8	.164	.169
10	.190	.196
12	.216	.220
14	.242	.250
1/4	.250	.257

Keystone's quality system is certified to ISO 9001:2008 by DNV Certification, Inc. under the RAB and RvA accreditations. Our Quality Assurance Program is in accordance with these requirements and applies to all standard and custom interconnect components and electronic hardware.

It is Keystone's Quality Policy to continuously improve its products to better satisfy the needs of its customers and to deliver quality products, every time and on time.

QUALITY ASSURANCE

- Bathy Gage Master Comparator
- Thread, Plug and Ring Gauges
- Granite Surface Plates
- Dial Indicators
- Plating Thickness Tester
- Ames Precision Hardness Tester
- Gauge Blocks and Pin Gauges
- Micrometers and Verniers
- Depth and Height Gauges
- ISO 9001:2008 Certified



**DET NORSKE VERITAS
MANAGEMENT SYSTEM CERTIFICATE**

Certificate No. CERT-8053-2004-AQ-HOU-RvA/ANAB

This is to certify that

Keystone Electronics Corporation

at

31-07 20th Road, Astoria, NY 11105 USA

has been found to conform to the Management System Standard:

ISO 9001:2008

This Certificate is valid for the following product or service ranges:

THE MANUFACTURE OF INTERCONNECT COMPONENTS AND HARDWARE

Initial Certification date:
February 18, 1996

This Certificate is valid until:
March 09, 2013

The audit has been performed under the supervision of:
Tony Como
Lead Auditor



Accredited by the RvA

Place and date:
Houston, Texas, March 09, 2010
for the Accredited Unit:
DET NORSKE VERITAS CERTIFICATION
INC., HOUSTON, TEXAS, AND
DNV CERTIFICATION B.V.,
THE NETHERLANDS

Rudy Frueboes
Rudy Frueboes
Management Representative

Lack of fulfillment of conditions as set out in the Certification Agreement may render this Certificate invalid.

HEADOFFICE: DET NORSKE VERITAS CERTIFIKASJON, NO 1400 RAVALLI ØRNSV, KATV, LUAS 37249. TEL: (281) 396-1000 FAX: (281) 396-1901

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453 thru 459		74	1021		18	1378 thru 1379		100
468 thru 471		71	1021-1		13	1380 thru 1400		101
476		107	1022		19	1401		100
480 thru 496		87	1022C		19	1402		101
498 thru 504		2	1023		18	1404		100
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